



DRIVING INNOVATION
EST. 1967

Ramos

TEAM listens to the needs of our customers. We opened our first Mexico facility in January 2013. Our TEAM Ramos plant gave an edge to both TEAM and our customers with assembly plants located in Mexico. We are fully equipped to machine and assemble transmissions, differentials and clutch assemblies of recreational vehicles.

PLANT FACTS

- Employees: 180+
- Plant Area: 98,000 sq ft
- Equipment: 12+ CNC Machines & 5+ Assembly Cells

MANUFACTURING PROCESSES

HORIZONTAL & VERTICAL MILLS

- Horizontal Machining Centers with 4-Axis
- Vertical CNC Drills
- Manufacturing Cell
 - Horizontal Machining Centers with 4-axis
 - Machines 24 parts simultaneously

HORIZONTAL LATHES

- CNC Lathes with 4-axis
- Standard CNC Lathe

BROACHES

- Horizontal Broach

ASSEMBLY

- Transmission Assembly Lines
- Clutch Cells
- Differential Assembly Cells

ADDITIONAL IN-HOUSE RESOURCES AND CAPABILITIES

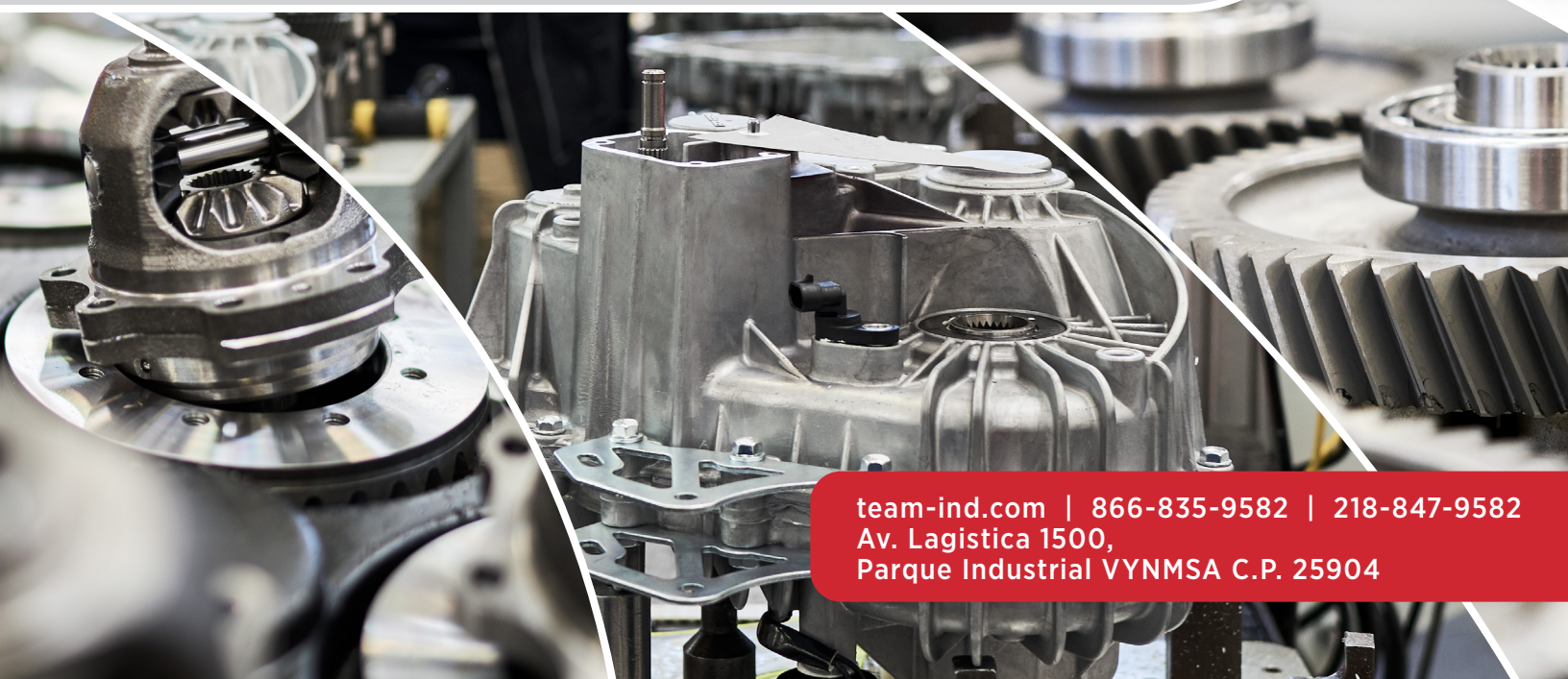
- CMM Stations for Inspection
- Optical Comparator
- Assembly Lines/Cells Equipped with Multiple Mistake Proofing Devices
- Assembly Lines/Cells Equipped with Vision Systems to Inspect Critical items
- Automated Screw Installation with Fanuc Robot
- Product Traceability Systems at Each Assembly Line/Cell

- SCADA System for Assembly Line Control

- In-House Quality Gages Calibration
- Import & Export Expertise for Raw Parts and Finish Goods
- SPC Monitoring

MATERIALS PROCESSED

- 380 Aluminum Die Casting
- 356 Aluminum Permanent Mold Casting
- 500 parts assembled for 30+ finish goods



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