



DRIVING INNOVATION
EST. 1967

Andrews

TEAM Andrews has a long history of providing gearing, connecting rods, aluminum machining and polishing since the plant opened in 1985. TEAM acquired the plant in 2005 and supports the recreation, lawn & garden, aviation and marine markets with a goal of diversifying our services into other market segments. While proficient in a wide breadth of manufacturing processes, we pride ourselves on our gear development and manufacturing expertise. Located in the scenic Smoky Mountains of North Carolina, TEAM Andrews is poised to support American manufacturing in the southeast United States.

PLANT FACTS

- Certification: ISO 9001 and AS9100D
- Employees: 160+
- Plant Area: 140,000 sq ft
- Equipment: 100+ Machining Centers

MANUFACTURING PROCESSES

GEARING

- Gear Generators
- Gear Testers
- Gear Hobs
- Gear Shapers
- Gear Lapping Machines
- Cutter Sharpeners
- Bevel Gear Tooth Grinder

GRINDING

- Surface Grinding
- O.D. Grinders
- I.D. Grinders

HONING MACHINES

IN-HOUSE HEAT TREAT

BROACHES

- Horizontal Broaches
- Vertical Broaches

SPLINE ROLLERS

MILLS

- Horizontal Mills
- Vertical Mills

POLISHING AND COSMETIC EXPERTISE

LATHES

- Barfeed Lathes
- Standard Lathes
- Twin Spindle Gantry Load Lathes

ADDITIONAL IN-HOUSE RESOURCES AND CAPABILITIES

- In-House Metallurgical Lab
- Pressure Test & Imprex Services
- Shotpeen, Blast Clean and Deburring
- CMM Stations

MATERIALS PROCESSED

STEEL

- Carbon, Med Hardness Alloys, High Alloys
- Bar Stock, Castings, Forgings

ALUMINUM

- Bar Stock and Forgings
- Die Casting, Sand Casting, Permanent Mold



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